

ROK BLOCK® and ROK BLOCK XL® Installation Instructions

If installing a Tailgate Seal with Taper Seal® on the sidewalls, install before ROK BLOCK® seal.

Important: Extreme temperatures will result in poor adhesive performance. Apply ROK BLOCK only if the air and surface temperature is between 55° - 104°F (13° - 40°C). If 45° - 54°F (7° to 12°C) you can use a hair dryer and warm the tape and surface of pickup, 6in (15cm) section at a time, then adhere.

Needed for installation:

- Soap and Water Solution • Clean Dry Towel • Roller • Scissors • Temperature between 55° - 104°F (13° - 40°C)
1. To find the best configuration for your pickup model, ensure that the adhesive strips line up equal distance from the center of tailgate gap to the truck bed floor and tailgate. For drop in bed liners position seal underneath liner.
 2. Clean application area thoroughly and rinse thoroughly with soap and water. Wipe with a clean dry towel. Use enclosed alcohol pads to further clean area. Let dry.
 3. Use enclosed adhesion promoter and apply a thin layer to the two surface areas that the adhesive will be adhering to. Let dry for approximately 2 minutes. Apply seal within 45 minutes.
 4. Start at either side. Remove both red tape liners in 1 - 2ft (30 - 60cm) sections. Hold roll of seal in one hand, flush to one side and adhere with other hand uniformly and in a straight line to floor and tailgate, conforming to contours as needed.

NOTE: For trucks with a “contoured truck bed floor” that extends to the tailgate gap, like Chevy and GMC, adhere to the entire truck bed floor first, as follows. Lay seal flat and mark the center point of seal to the center point of floor (there will be an equal length of excess seal at each side). Roll and hold one half of seal. Starting from the center cut red adhesive liner and adhere in 1in (3cm) sections, conforming to all contours while keeping a straight line. Repeat for other side. Next, adhere seal to tailgate, starting from the center to one side. Repeat for other side. There will be a slight ripple in the center of seal; this will not affect performance. **Tip:** For truck bed floors that curve upwards near the sidewalls, seal will end approximately 2in (5cm) from the sidewalls.

5. Use scissors to trim off excess seal from one side or, both sides if adhered to a **contoured floor**.
6. **Apply very firm pressure on top of rubber seal along the adhesive lines using a roller, hand or the head of a hammer.**

If the air temperature will fall below 55°F (13°C) within the next 24 hours or, if applied to a spray on bed liner, then leave tailgate open for 24 hours. When closing tailgate, the flex-fold middle can fold up or down.

To see pictures of ROK BLOCK installed on various truck models, go to ROKBLOCK.com



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The following instructions are valid for all pickup trucks.
Due to the variety of truck designs the application may vary slight.
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