

ROK BLOCK™ Installation Instructions

If installing a Tailgate Seal with Taper Seal® on the sidewalls, install before ROK BLOCK seal.

Important: Extreme temperatures will result in poor adhesive performance. Apply ROK BLOCK only if the air and surface temperature is between 55° - 105° f.

Needed for installation:

- Soap and Water Solution
- Clean Dry Towel
- Roller
- Scissors
- Temperature between 55° - 105° f

1. To find the best configuration for your model pickup, ensure that the adhesive strips line up equal distance from the center of tailgate gap to the truck bed floor and tailgate. For drop in bed liners position seal underneath liner.
2. Clean application area thoroughly with soap and water. Wipe area with a clean dry towel. When application area is completely dry, use enclosed alcohol pads to further clean area. Let dry.
3. Using a non-absorbent glove, remove 3M adhesion promoter sponge and apply a thin layer to the two surface areas that the adhesive will be adhering to. Let dry for 2 minutes. Apply seal within 45 minutes.
4. Remove both red tape liners in 1-2ft sections. Hold seal in one hand and apply with other hand, conforming to contours as needed.

NOTE: For Chevy and GMC trucks, with a contoured truck bed floor that extends to the tailgate gap, apply in 3" sections to truck bed floor first then to tailgate. Slightly angle roll of seal, towards tailgate, while applying. There will be a slight ripple in the center of seal; this will not affect performance. Due to the truck bed floor curving upwards, near the sidewalls, seal will end approximately 2" from the sidewalls. **Tip:** Angle cut seal, at each end, to obtain greater coverage area on the tailgate.

5. Use scissors to trim off excess seal.
6. **Apply very firm pressure on top of rubber seal, along the adhesive lines, using a roller or your hand.**
7. For better adhesion do not close tailgate for 24 hours. If applied to a spray on bed liner do not close tailgate for 24 hours.
8. When closing tailgate, the flex-fold middle can fold up or down.

To see pictures of ROK BLOCK installed on 2016 model trucks, go to ROKBLOCK.com

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