

ROK BLOCK™ Installation Instructions

If installing a Tailgate Seal with Taper Seal® on the sidewalls, install before ROK BLOCK seal.

Important: Extreme temperatures will result in poor adhesive performance. Apply ROK BLOCK only if the air and surface temperature is between 55° - 105°(F). If 45° to 55°(F) you can use a hair dryer and warm the tape and surface of pickup, one foot sections at a time, then apply.

Needed for installation:

• Soap and Water Solution • Clean Dry Towel • Roller • Scissors • Temperature between 55° - 105° f

1. To find the best configuration for your pickup model, ensure that the adhesive strips line up equal distance from the center of tailgate gap to the truck bed floor and tailgate. For drop in bed liners position seal underneath liner.
2. Clean application area and rinse thoroughly with soap and water. Wipe with a clean dry towel. Use enclosed alcohol pads to further clean area. Let dry.
3. Using a non-absorbent glove, remove 3M adhesion promoter sponge and apply a thin layer to the two surface areas that the adhesive will be adhering to. Let dry for 2 minutes. Apply seal within 45 minutes.
4. Remove both red tape liners in 1-2ft sections. Hold seal in one hand and apply with other hand, conforming to contours as needed.

NOTE: For Chevy and GMC trucks, with a contoured truck bed floor that extends to the tailgate gap, apply in 3" sections to truck bed floor first then to tailgate. Slightly angle roll of seal, towards tailgate, while applying. There will be a slight ripple in the center of seal; this will not affect performance. Due to the truck bed floor curving upwards, near the sidewalls, seal will end approximately 2" from the sidewalls. **Tip:** Angle cut seal, at each end, to obtain greater coverage area on the tailgate gap.

5. Use scissors to trim off excess seal.

6. Apply very firm pressure on top of rubber seal, along the adhesive lines, using a roller or your hand.

If the air temperature will fall below 55°(F) within the next 24 hours or, if applied to a spray on bed liner, then leave tailgate open for 24 hours. When closing tailgate, the flex-fold middle can fold up or down.

To see pictures of ROK BLOCK installed on various truck models, go to ROKBLOCK.com

Note: For Nissan Frontier we recommend using ROK BLOCK XL.

Made in U.S.A. by Extruded Solutions, Inc.

REV: 9/18/17