Ultimate Tailgate Seal with Taper Seal®

6ft (1.83m) length for sidewalls --- Installation Instructions

EXCLUDES: Ford Ranger 2019 and newer, GMC Sierra with MultiPro Tailgate, RAM with Multifunction Tailgate, 2020 Silverado 2500 and 3500, 2020 Sierra 2500 and 3500 and RAM with RamBox

SCAN HERE: Save time and view detailed photo instructions

TailgateSeal.com

ITEMS REQUIRED: Scissors, clean rag and soap solution.

Extreme temperatures will result in poor adhesive performance. Apply only if air and surface temperature is 55°F - 105°F (13°C - 40°C). Avoid touching adhesive after peeling off red liner..

Note: If using **ROK BLOCK** to cover the tailgate gap, install Tailgate Seal on the sidewalls first.

STEP 1

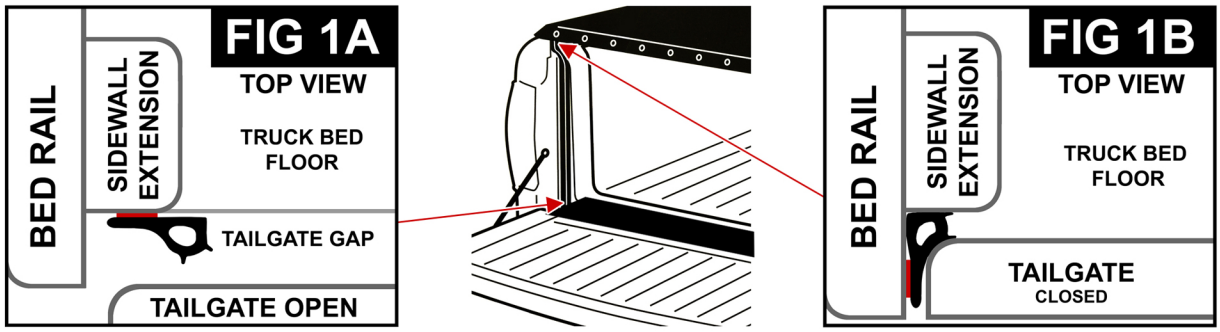
Clean area thoroughly with soap and water solution and wipe completely dry. Use alcohol pad to prep the tape application area and let dry. Wait until after **STEP 4** to apply ***very firm pressure*** to secure adhesive bond. If necessary, seal can be can be removed and repositioned prior to **STEP 5**.

For the following pickups, ignore STEP 2. Go to TailgateSeal.com for instructions.

- 2019 and newer RAM with new body style
- Ford F150, F250 & F350
- Honda Ridgeline with Dual Action Tailgate
- Jeep Gladiator
- Nissan Titan
- RAM Classic

STEP 2

Start 1” (2.5 cm) below truck bed floor and attach seal to the rear corner edge of the left sidewall extension (**FIG 1A**). When nearing top of sidewall, gradually rotate seal 90° counter clockwise so that bulb is facing inward and the taped side of seal is flush with the sidewall at the top (**FIG 1B**). For trucks with a rubber stop, flush seal to bottom of rubber and cut to fit. Continue from the top of rubber stop to the top of sidewall and attach so that bulb is facing inward and the taped side of seal is flush with the sidewall at the top (**FIG 1B**). Cut to fit. Apply ***light pressure*** to adhesive. Duplicate for right sidewall.



After **STEP 2**, the following pickups will be using short cut pieces of the **Large Tailgate Seal.** Go to **TailgateSeal.com** to view positioning and apply using ***light pressure***. Once positioned, apply ***very firm pressure*** to secure adhesive bond.

- 2020 Silverado
- Ford Ranger 2019 Body Style
- RAM with Multifunction Tailgate
- 2020 Colorado
- 2020 Canyon
- 2020 Sierra 1500
- Pickups/Utes outside the U.S. market

STEP 3

Close tailgate. If you see light through the sidewalls, make adjustments by removing the seal and repositioning.

STEP 4

Open tailgate. Short cut pieces will need to be applied to the sidewalls and/or the tailgate. Go to **TailgateSeal.com** to view positioning and apply using ***light pressure***. Once positioned, apply ***very firm pressure*** to secure adhesive bond.

STEP 5

Apply ***very firm pressure*** to secure the entire adhesive bond. Keep tailgate open for 30 minutes.

If the air temperature will fall below *50°F (10°C)* within the next 24 hours or, if any part of seal is attached to plastic or a spray on bed liner, then leave tailgate open for 24 hours.

MADE IN THE USA

ESI

REV: 12/22/20

Due to the variety of truck designs the application may vary slightly

Taper Seal® is a registered trademark of Extruded Solutions, Inc. **Patent No.: US 10,099,544**